



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D4732-35

Job Sheet 201506



Part No: D4732-35

Job Qty: 12 pcs

Part Name: Label



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Due Date: 10/25/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B SHEET 18 IPP REV:A 12.11.08 AS PER DWG REV.A DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off       |
|-------|-------------------------------|-----|------------|----------|-----------|---------|------------------------|-----------|----------------|
|       |                               |     |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                |
| 100   | Purchasing                    | 12  | 10/25/19   | 10/25/19 | 0.00      | 0.00    | Purchasing - 1         |           | MR OCT 21 2019 |
|       |                               | pcs |            |          |           |         | Purchasing - 2         |           |                |
|       |                               |     |            |          |           |         | Purchasing - 3         |           |                |
| 110   | Packaging 2-1 - Receive - B4B | 12  | 10/25/19   | 10/25/19 | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           | MR OCT 21 2019 |
|       |                               | pcs |            |          |           |         | Packaging 2 - 2 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 3 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 5 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 4 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 6 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 7 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 8 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 9 - B4B  |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 10 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 11 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 12 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 13 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 14 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 15 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 16 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 17 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 18 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 19 - B4B |           |                |
|       |                               |     |            |          |           |         | Packaging 2 - 20 -     |           |                |



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Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S224665



Part: D4732-35

Job No: 201506

Serial No/Batch: S224665

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/21/19

|     |                             |           |          |           |                        |  |
|-----|-----------------------------|-----------|----------|-----------|------------------------|--|
|     |                             |           |          |           | B4B                    |  |
|     |                             |           |          |           | Packaging 2 - 21 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 22 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 23 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 24 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 25 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 26 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 27 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 28 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 29 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 30 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 31 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 32 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 33 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 34 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 35 - B4B |  |
|     |                             |           |          |           | Packaging 2 - 36 - B4B |  |
| 120 | QC 6                        | 12<br>pcs | 10/25/19 | 0.00 0.00 | QC 6 - 9               |  |
|     |                             |           |          |           | QC 6 - 68              |  |
|     |                             |           |          |           | QC 6 - 61              |  |
|     |                             |           |          |           | QC 6 - 40              |  |
|     |                             |           |          |           | QC 6 - 81              |  |
| 130 | Packaging 3-1 - Stock - B4B | 12<br>pcs | 10/25/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 2 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 3 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 4 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 5 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 6 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 7 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 8 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 9 - B4B  |  |
|     |                             |           |          |           | Packaging 3 - 10 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 11 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 12 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 13 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 14 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 15 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 16 - B4B |  |
|     |                             |           |          |           | Packaging 3 - 17 - B4B |  |

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10/4/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

|                |        |          |           |                        |        |
|----------------|--------|----------|-----------|------------------------|--------|
|                |        |          |           | Packaging 3 - 18 - B4B |        |
|                |        |          |           | Packaging 3 - 19 - B4B |        |
|                |        |          |           | Packaging 3 - 20 - B4B |        |
|                |        |          |           | Packaging 3 - 21 - B4B |        |
|                |        |          |           | Packaging 3 - 22 - B4B |        |
|                |        |          |           | Packaging 3 - 23 - B4B |        |
|                |        |          |           | Packaging 3 - 24 - B4B |        |
|                |        |          |           | Packaging 3 - 25 - B4B |        |
|                |        |          |           | Packaging 3 - 26 - B4B |        |
|                |        |          |           | Packaging 3 - 27 - B4B |        |
|                |        |          |           | Packaging 3 - 28 - B4B |        |
|                |        |          |           | Packaging 3 - 29 - B4B |        |
|                |        |          |           | Packaging 3 - 30 - B4B |        |
|                |        |          |           | Packaging 3 - 31 - B4B |        |
|                |        |          |           | Packaging 3 - 32 - B4B |        |
|                |        |          |           | Packaging 3 - 33 - B4B |        |
|                |        |          |           | Packaging 3 - 34 - B4B |        |
|                |        |          |           | Packaging 3 - 35 - B4B |        |
|                |        |          |           | Packaging 3 - 36 - B4B |        |
|                |        |          |           | QC 21 - SA - 21        | D&S 21 |
|                |        |          |           | QC 21 - SA - 70        | 9-30   |
|                |        |          |           | QC 21 - SA - 53        |        |
| 140 QC 21 - SA | 12 pcs | 10/25/19 | 0.00 0.00 |                        |        |

Part Op 100 - Purchasing

Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs  
 120 - QC6- All purchased or subcontracted products  
 130 - Identify as per dwg & Stock Location: mfoas  
 140 - QC21- Final Inspection - Work Order Release

NOV 04 2019

## Job BOM

| Part / Item | Component Name | Quantity      | Operation      | Container |
|-------------|----------------|---------------|----------------|-----------|
| D4732-35P   | Label          | 12 pcs (1 ea) | 100-Purchasing | 5224661   |

## Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D4732-35P      | 12       | 0         | 0         |

## Part Specifications

Specifications could not be found.

Plex 10/4/19 1:15 PM Dart.Lavoie.Chantal



**D4732-35 LABEL**

RELEASED  
2013-01-30  
AP

- NOTES:
- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 ARIAL FONT WHITE LETTERS ON BLACK ADHESIVE BACK VINYL
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: N/A

|                                                                                                                                                                                                                                                                                |          |                             |                |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------------------------|----------------|
| DESIGN                                                                                                                                                                                                                                                                         | RF       | DART AEROSPACE LTD          |                |
| DRAWN                                                                                                                                                                                                                                                                          | RF       | HAMMERSLEY, ONTARIO, CANADA |                |
| CHECKED                                                                                                                                                                                                                                                                        | RF       | DRAWING NO.                 | REV. B         |
| MFG. APPR.                                                                                                                                                                                                                                                                     | ✓        | D4732                       | SHEET 18 OF 21 |
| APPROVED                                                                                                                                                                                                                                                                       | ✓        | TITLE                       | SCALE          |
| DATE                                                                                                                                                                                                                                                                           | 12.11.30 | LABELS                      | NTS            |
| <small>           COPYRIGHT © 2012 BY DART AEROSPACE LTD<br/>           THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT<br/>           THE WRITTEN PERMISSION OF DART AEROSPACE LTD.         </small> |          |                             |                |

**IJ35-10**  
**IJ35-20****Quick Links**

[3M Graphics Warranties](#)  
[Technical Information Selector](#)  
[Safety Data Sheets \(SDS\)](#)  
[Flammability \(ASTM E84 Reports\)](#)  
[Videos](#)

**Product Description**

- For Solvent, Eco-Solvent UV and Latex Inkjet Printing and Screen Printing
- 3.2-mil vinyl film

**Product Features**

- Available in gloss and matte finishes
- Pressure-sensitive adhesive
- Permanent
- Expected Performance Life of 5 years (unwarranted period for unprinted film with no graphic protection, applied to a flat, vertical, outdoor surface)

**Recommended Types of Graphics and End Uses**

- Short to long-term, indoor and outdoor promotional graphics
- Signs, trade show and point-of-purchase displays
- Exhibits and architectural applications

**Graphic Protection**

Graphic protection can improve the appearance, performance and durability of your graphic. Always use only the graphic protection options recommended in this Bulletin for this film.

- [3M™ Scotchcal™ Gloss Overlamine 8508](#)
- [3M™ Scotchcal™ Luster Overlamine 8509](#)
- [3M™ Scotchcal™ Matte Overlamine 8510](#)

**Characteristics**

These are typical values for unprocessed product. Processing may change the values.

**Physical Characteristics**

| Characteristic | Value                                                                                                                                          |
|----------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Material       | Vinyl                                                                                                                                          |
| Film Color     | White, opaque                                                                                                                                  |
| Thickness      | <b>Without adhesive:</b> 3.25 mil (0.081 mm)<br><b>With adhesive:</b> 4.0 mil (0.102 mm)                                                       |
| Adhesive       | Pressure sensitive                                                                                                                             |
| Adhesive Color | Gray                                                                                                                                           |
| Liner          | Polycoated paper                                                                                                                               |
| Flammability   | ASTM E84 reports: <a href="#">IJ35-10</a> and <a href="#">IJ35-20</a> , or go to the On-line Product Catalog at <a href="#">3Mgraphics.com</a> |

## Application Characteristics

| Characteristic                              | Value                                                                                                                                                                                                                                           |
|---------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Finished Graphic Application Recommendation | <b>Surface type:</b> Smooth, flat and simple curved surfaces<br><b>Substrate type:</b> Metal, rigid plastic and painted surfaces<br><b>Application temperature:</b> 40° – 100°F (4° – 38°C) air and substrate<br><b>Application method:</b> Dry |
| Temperature Range After Application         | -59 °F to +192 °F (-50 °C to +90 °C) (not for extended periods of time at the extremes)                                                                                                                                                         |
| Graphic Removal                             | Permanent                                                                                                                                                                                                                                       |

## Warranty Information

### Warranty Coverage Overview

The warranty coverage for eligible graphics is based on the user both reading and following all applicable and current 3M Graphics Product and Instruction Bulletins. The warranty period for eligible graphics is as stated in the 3M Graphics Warranties Matrices at the time that the film was purchased. Information found at [3MGraphics.com/warranties](http://3MGraphics.com/warranties) includes:

- [3M Graphics Warranties Bulletin](#)
  - This bulletin contains information on limitations and exceptions, and warranty period reductions for 3M Graphics Warranties. The warranty period may be reduced and stipulations may apply for certain constructions, applications, and graphic exposures as covered in this Bulletin.
- [3M Graphics Warranties Selector](#)
  - Use this selector to search for your vertical warranty period by product type, ink type, film name, and/or ink/printer platform.
- [U.S. Desert Southwest Region Map](#)
  - Use this map of hot, arid desert areas to determine if you are subject to reduced warranted durabilities.

The warranties set forth in this Bulletin are made in lieu of all other express or implied warranties, including any implied warranty of merchantability, fitness for a particular purpose, or arising out of a course of dealing, custom, or usage of trade.

### 3M Basic Product Warranty

3M Graphics Products are warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in its applicable 3M Graphics Product Bulletin and as further set forth in the [3M Graphics Warranties Bulletin](#).

### Limited Remedy

The limited remedy applicable to each warranty is addressed in the 3M Graphics Warranties Bulletin found at [3MGraphics.com/warranties](http://3MGraphics.com/warranties).

### Limitation of Liability

Except where prohibited by law, 3M SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE TO PURCHASER OR USER FOR ANY DIRECT (EXCEPT FOR THE LIMITED REMEDY PROVIDED IN THE 3M GRAPHICS WARRANTIES BULLETIN), INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, LABOR, NON-3M MATERIAL CHARGES, LOSS OF PROFITS, REVENUE, BUSINESS, OPPORTUNITY, OR GOODWILL) RESULTING FROM OR IN ANY WAY RELATED TO 3M'S GRAPHICS PRODUCTS, SERVICES, OR THIS BULLETIN. This limitation of liability applies regardless of the legal or equitable theory under which such losses or damages are sought.

### Additional Limitations

See the 3M Graphics Warranties Bulletin at [3MGraphics.com/warranties](http://3MGraphics.com/warranties), for terms, additional limitations of your warranty, if any, information on reduced warranties for different exposures, and limitations of liability.

## Factors that Affect Graphic Performance Life

The actual performance life of a graphic is affected by:

- the combinations of graphics materials used.
- complete ink drying or curing.
- selection, condition and preparation of the substrate.
- surface texture.
- application methods.
- angle and direction of sun exposure.
- environmental conditions.
- cleaning or maintenance methods.

## Graphics Manufacturing



### CAUTION

Before using any equipment, always read the manufacturer's instructions for safe operation.

## Inkjet Printing

Always read and follow the ink manufacturer's written instructions on usage.

- **Sheeted film:** When used on a flat-bed inkjet printer, sheeted film may produce printing defects.
- **Ink limiting:** The recommended maximum ink limit is 250%.
- **If sheeted or stacked graphics will be stored:** If you plan to store sheeted and stacked finished graphics for an extended period of times, leave an unprinted margin (about 1/4 inch) to allow for possible shrinkage before trimming the graphic.

Do not exceed the recommended total ink coverage for the ink series used on this film. Having too high a total physical ink amount on the film results in media characteristic changes, incomplete drying, overlamine lifting, and/or poor graphic performance.

## Completely Dry Graphics



### IMPORTANT NOTE

Incomplete drying or curing can result in graphic failure including curling, increased shrinkage and adhesion failure, which are not covered under any 3M Graphic Warranty.

See the ink's 3M Product and Instruction Bulletin for more details.

## Screen Printing

Formulations and processing conditions can affect ink durability. Refer to the Product and Instruction Bulletins for your ink for limitations and proper usage.

## Cutting

See [3M Instruction Bulletin 4.1](#) for Sheeting, Scoring and Film Cutting details.

## Graphic Protection

Graphic protection may improve the appearance, performance and durability of the graphic. Click on the graphic protection options listed in Product Bulletin or see the [3M Graphics Market Product Catalog](#), for more information.



### IMPORTANT NOTE

During installation, scratches may occur on films without graphic protection.

## Application and Installation

In addition to other 3M Bulletins specified in this document, the following Bulletins provide details that you may need to successfully apply a graphic.

- 3M Instruction Bulletin 4.22, Hot and Cold Roll Lamination for 3M Overlaminates.
- 3M Instruction Bulletin 5.1, Select and Prepare Substrates for Graphic Application
- 3M Instruction Bulletin 5.19, Lamination, Application & Maintenance of Floor Graphics. Complete the Surface Preparation procedure found in this Instruction Bulletin prior to applying a graphic to a surface.
- 3M Instruction Bulletin 5.5, Application, General Procedures for Interior and Exterior Dry Application
- 3M Instruction Bulletin 6.5, Storage, Handling, Maintenance, and Removal of Films and Sheetings

## Pressure-sensitive Adhesive

This film has a pressure-sensitive adhesive. It bonds to the surface even with light pressure and cannot be repositioned.

## Maintenance and Cleaning

Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without solvents, and have a pH value between 3 and 11 (neither strongly acidic nor strongly alkaline). See 3M Instruction Bulletin 6.5 for details.

## Shelf Life, Storage and Shipping

### Shelf Life

The shelf life is **never more than 2 years** from the date of manufacture on the original box.

If you process the film, the shelf life is changed to **1 year** from the processing date, but not later than the 2 year maximum from the manufacturing date.

### Storage Conditions

- 90 °F (32 °C) maximum
- Out of sunlight
- Clean, dry area
- Original container
- Bring the film to print room temperature before using

### Shipping Finished Graphics

Flat, or rolled printed side out on 5 inch (13 cm) or larger core. This helps prevent the liner, if used, from popping off.

## Health and Safety

### CAUTION

When handling any chemical products, read the manufacturer's container labels and the Safety Data Sheets (SDS) for important health, safety and environmental information. To obtain SDS sheets for 3M products go to [3M.com/SDS](http://3M.com/SDS), or by mail or in case of an emergency, call 1-800-364-3577 or 1-651-737-6501.

When using any equipment, always follow the manufacturer's instructions for safe operation.



## Bulletin Change Summary

For the most current 3M Technical Information available to successfully use this product, please view this Bulletin electronically and click on the blue underlined links to view the relevant documents.

### Release J, NOV-2016:

- Updated Thickness. See "Physical Characteristics" on page 1.

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Web 3M.com/Graphics

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1-800-265-1840  
Fax 519-452-6245

3M México S.A. de C.V.  
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Col. Santa Fe, Del. Alvaro  
Obregón  
México D.F. 01210  
General 5255-5270-0400  
Fax 5255-5270-2277

3M Puerto Rico, Inc.  
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San Juan, PR 00918  
General 787-620-3000  
Fax 787-620-3018

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Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **POHB044697**



**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044697

**PO Date:** 10/7/19

**Due Date:** 10/21/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
Phone: 613-623-5200 Ext: 242  
Fax: 613-632-1053  
clavoie@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

OCT 08 2019

## Items

| Line Item | Job    | Part      | Supplier Part No | Item No | Description                                         | Status        | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price          |
|-----------|--------|-----------|------------------|---------|-----------------------------------------------------|---------------|---------|----------|----------------|-------------------|---------|------------------|-------------------------|
| 1         | 201515 | D3428-1P  |                  |         | Placard D3428-1<br>As Per Dwg. D3428 Rev. A         | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 18 2019  |
| 2         | 201475 | D5079-1P  |                  |         | Placard, EAPS<br>: AS PER DWG D5079 REV. B          | Firmed<br>X24 | -       | 10/21/19 | 24 pcs         | 0 pcs             | 24 pcs  | \$6.6666/pcs     | \$160.00<br>OCT 18 2019 |
| 3         | 201493 | D4732-1P  |                  |         | Label :<br>Various STC's<br>As Per Dwg 4732 Rev. B  | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 18 2019  |
| 4         | 201503 | D4732-3P  |                  |         | Label :<br>Various STC's<br>As Per Dwg D4732 Rev. B | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 18 2019  |
| 5         | 201508 | D4732-5P  |                  |         | Label :<br>Various STC's<br>As Per Dwg D4732 Rev. B | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 18 2019  |
| 6         | 201509 | D4732-7P  |                  |         | Label :<br>Various STC's<br>As Per Dwg 4732 Rev. B  | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 18 2019  |
| 7         | 201510 | D4732-9P  |                  |         | Label :<br>Various STC's<br>As Per Dwg D4732 Rev. B | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 21 2019  |
| 8         | 201512 | D4732-11P |                  |         | Label :<br>Various STC's<br>As Per Dwg D4732 Rev. B | Firmed<br>X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00<br>OCT 21 2019  |

Plex 10/7/19 8:32 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044697



| Items     |        |           |                  |         |                                                |            |         |          |                |                   |         |                  |                |
|-----------|--------|-----------|------------------|---------|------------------------------------------------|------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part      | Supplier Part No | Item No | Description                                    | Status     | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 9         | 201494 | D4732-13P |                  |         | Label : Various STC's As Per Dwg D4732 Rev.B   | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 10        | 201495 | D4732-15P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 11        | 201496 | D4732-17P |                  |         | Label : Various STC's As per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 12        | 201497 | D4732-19P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 13        | 201498 | D4732-21P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 14        | 201499 | D4732-23P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 15        | 201500 | D4732-25P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B. | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 16        | 201501 | D4732-27P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 Ea          | 0 Ea              | 12 Ea   | \$6.6666/Ea      | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 17        | 201502 | D4732-29P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 18        | 201504 | D4732-31P |                  |         | Label : Various STC's As per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 19        | 201505 | D4732-33P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 20        | 201506 | D4732-35P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |
| 21        | 201507 | D4732-37P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B  | Firmed X12 | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
|           |        |           |                  |         |                                                |            |         |          |                |                   |         | OCT 2 1 2019     |                |

Flex 10/7/19 8:32 AM Dart.Lavoie.Chanta



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044697



### Items

| Line Item | Job    | Part      | Supplier Part No | Item No | Description                                   | Status            | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|-----------|------------------|---------|-----------------------------------------------|-------------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 22        | 201511 | D4732-39P |                  |         | Label : Various STC's As Per dwg D4732 Rev. B | Firmed <i>112</i> | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |
| 23        | 201513 | D4732-41P |                  |         | Label : Various STC's As Per Dwg D4732 Rev. B | Firmed <i>112</i> | -       | 10/21/19 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00        |

Grand Total: \$1,919.98

### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/7/19 8:32 AM Dart.Lavoie.Chantal

# Studio SL2

210 Main West  
Hawkesbury, Ontario K6A 2H6  
Canada

## INVOICE

Invoice No.: 48721  
Date: 10/11/2019  
Ship Date:  
Page: 1  
Re: Order No.

### Sold to:

Dart Aerospace Ltd  
  
1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

### Ship to:

Dart Aerospace Ltd  
  
1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

Business No.: 825007651RT0001

| Quantity                             | Description | Tax | Base Price | Disc % | Unit Price   | Amount   |
|--------------------------------------|-------------|-----|------------|--------|--------------|----------|
| 12                                   | D3428-1P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 24                                   | D5079-1P.   | H   | 6.6667     |        | 6.6667       | 160.00   |
| 12                                   | D4732-1P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-3P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-5P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-7P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-9P.   | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-11P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-13P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-15P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-17P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-19P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-21P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-23P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-25P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-27P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-29P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-31P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-33P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-35P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-37P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-39P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| 12                                   | D4732-41P.  | H   | 6.6667     |        | 6.6667       | 80.00    |
| PO# HB044697<br>Attn: Chantal Lavoie |             |     |            |        |              | 1,920.00 |
| Subtotal:                            |             |     |            |        |              | 249.60   |
| H - HST<br>HST                       |             |     |            |        |              |          |
| Studio SL2 HST: #HST                 |             |     |            |        |              |          |
| Shipped By: Tracking Number:         |             |     |            |        | Total Amount | 2,169.60 |
| Comment: WO26107                     |             |     |            |        | Amount Paid  | 0.00     |
| Sold By:                             |             |     |            |        | Amount Owng  | 2,169.60 |

\*\*\* **CERTIFICATE of CONFORMITY** \*\*\*

Manufacture:

Studio SL2

Purchase order #:

HB044697

Packing Slip#

WO# 26107

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3428-1P, D5079-1P,  
D4732-1,-3,-5,-7,-9,-11,-13,-15,-17,-19,-21,-23,-25,-27

Quantity:

288

Certification:

We hereby certify that:

PLEASE  
CHECK  
BOX IF  
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 11, 2020

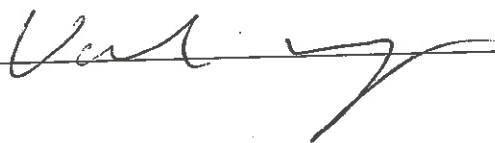
Authority:

3m

Approval:

Valerie Young

Signature:



Date: (yyyy/mm/dd)

2019/10/11

Title:

Office Admin.

DAS  
40  
9-89